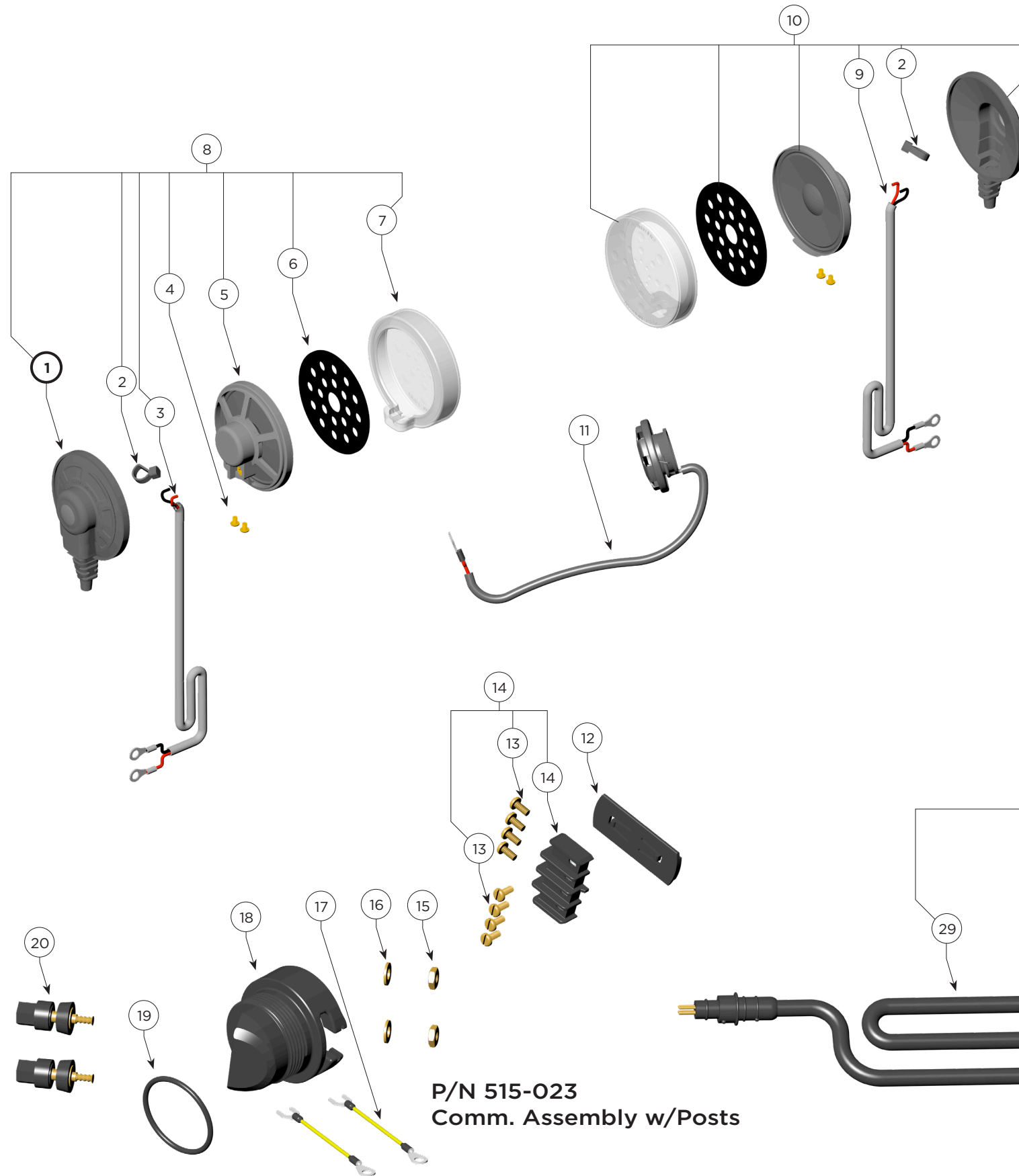


Communication Assemblies P/N 515-023 and 515-024 (New Design)

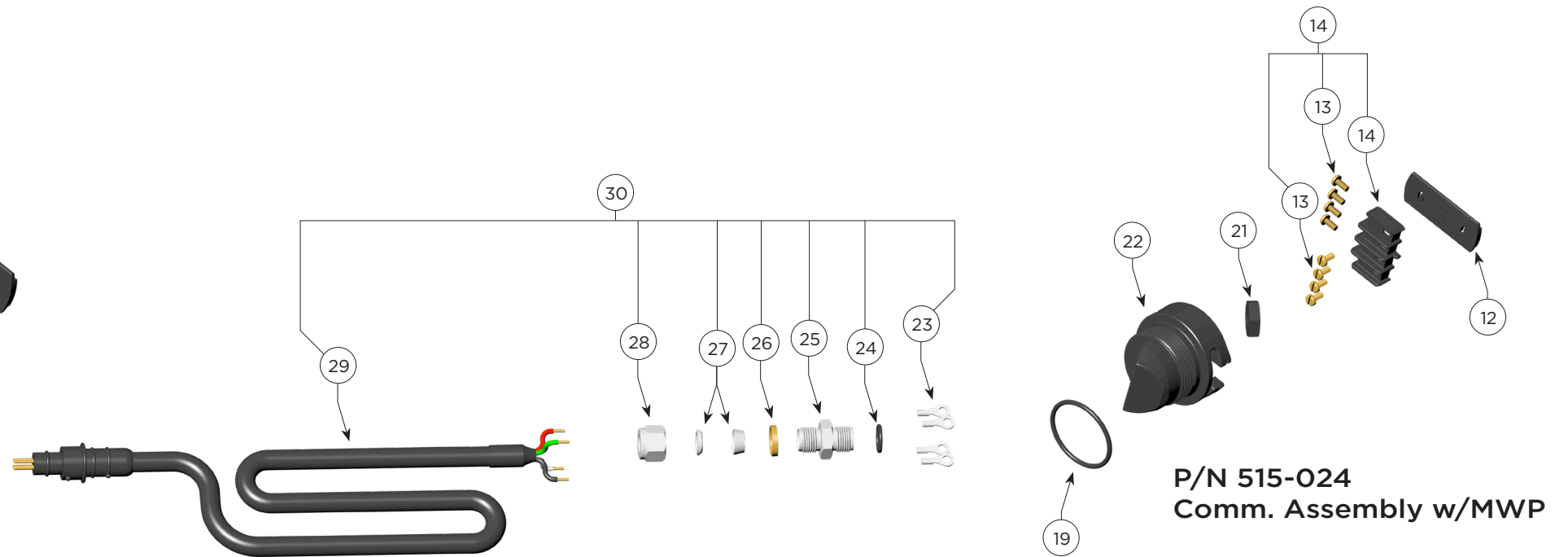


P/N 515-023
Comm. Assembly w/Posts

Location #	Part #	Description
1		For Earphone Cover Set Order 510-842
2	520-038	Tie-Wrap
3	515-102	Communication Wire 9"
4	530-098	Screw
5	515-090	Earphone, Speaker Only
6	520-015	Protector, Earphone
7		For Earphone Cover Set Order 510-842
8	515-018	Earphone, Right 9"
9	515-101	Communication Wire 15.5"
10	515-019	Earphone, Left 15.5"
11	515-029	Microphone Assembly
12	520-515	Strip Retainer Plate
13	330-030	Screw
14	515-125	Strip Assembly with Screws
15	530-308	Hex Nut
16	530-525	Washer
17	515-055	Wiring Harness, Posts
18	550-181	Comm. Module for Posts

Location #	Part #	Description
19	510-029	O-ring
20	315-020	Comm. Posts
21	550-040	Nut
22	550-183	Comm. Module for MWP
23	515-049	Single Wire Terminal
24	510-481	O-ring
25	555-175	Packing Gland
26	515-034	Washer
27	520-113	Ferrule Set
28	555-178	Packing Nut
29	515-045	W.P. Connector (Male) 4 Pin
30	505-047	W.P. Connector Assembly

Complete Assemblies		
	515-023	Comm. Assembly w/Posts
	515-024	Comm. Assembly w/MWP



P/N 515-024
Comm. Assembly w/MWP