



**P/N 805-015 SCUBA Pod Assembly  
w/ Tilt-to-Purge**

Location #	Part #	Description
1	810-022L	Mouthpiece, Long
2	520-039	Tie Wrap
3	830-011	Screw
4	830-011	Screw
5	330-205	Washer
6	820-100	Pod Frame
7	820-110	Pod Hook
8	820-115	Pod Hook Cover
9	810-100	Pod Cover, SCUBA
10	820-157	Retainer, Pod Cover, Bottom
11	820-126	Hinge Mount, Pod Lock
12	820-120	Water Dump Valve Body

Location #	Part #	Description
13	810-025	Valve, Purge
14	520-038	Tie Wrap
15	850-105 <i>Please Order P/N 805-047</i>	Valve Stem, Pinch to Purge
16	835-010 <i>Please Order P/N 805-047</i>	Spring, Tapered, Pinch to Purge
17	850-100 <i>Please Order P/N 805-047</i>	Pinch to Purge Housing
18	805-047	Tilt to Purge Valve
19	**220-087	Purge Tube, Balanced
20	**220-057	Purge Sleeve, Balanced
21	305-017	Air Inlet Swivel, Hi-Flow
22	820-105	Pod Catch, Release

\*\* If upgrading your M-48 POD with a **Balanced SCUBA** regulator assembly, please purchase P/N 200-125 **Balanced SCUBA** regulator assembly for the M-48 SuperMask<sup>®</sup>/MOD-1. Location numbers 19 and 20 are included and are required for use on the SCUBA POD Assembly.



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