

**Communication Assemblies P/N 515-023 and 515-024**



Location #	Part #	Description
1		For Earphone Cover Set Order 510-842
2	515-102	Communication Wire 9"
3	530-098	Screw
4	515-090	Earphone, Speaker Only
5	520-015	Protector, Earphone
6		For Earphone Cover Set Order 510-842
7	515-018	Earphone, Right 9"
8	520-038	Tie-Wrap
9	515-101	Communication Wire 15.5"
10	515-019	Earphone, Right 15.5"
11	510-542	Covers, Earphone, Pre-April 2011
12	510-630	Cover, Comm. Module
13	330-030	Screw
14	330-035	Washer
15	530-308	Hex Nut
16	530-525	Washer
17	515-055	Wiring Harness, Posts

Location #	Part #	Description
18	520-130	Comm. Module for Posts
19	510-029	O-ring
20	315-020	Comm. Posts
21	550-040	Nut
22	520-132	Comm. Module for MWP
23	515-049	Single Wire Terminal
24	510-481	O-ring
25	555-175	Packing Gland
26	520-113	Ferrule Set
27	555-178	Packing Nut
28	515-045	W.P. Connector (Male) 4 Pin
29	505-047	W.P. Connector Assembly

Complete Assemblies		
	515-023	Comm. Assembly w/Posts
	515-024	Comm. Assembly w/MWP