



# Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

www.KirbyMorgan.com email: kmdsi@KirbyMorgan.com

## Part #525-383 KM Stainless Steel Shell Rebuild Kit

PART #	DESCRIPTION	QTY
510-029	O-ring	1
510-260	O-ring, Viewport	1
510-403	Gasket, Pod	1
510-450	O-ring, Neck Ring	1
510-550	Valve, Oral Nasal	1
520-167	Teflon® Washer for Swing Catch	1
525-313	Kit, Side Block Rebuild, SS	1
530-028	Lock Nut	1
530-145	Lock Nut	8

**\*See next page for O-ring Identification**

At a minimum, all helmet or BandMask® O-rings should be replaced at least once a year in accordance with the A2.1 checklist for the helmet or mask being inspected. During daily and monthly maintenance, O-rings and valves may be reused providing no damage or deformation is found. O-rings and valves may require replacement more often than yearly if the helmet or mask use is extreme, or if the helmet or mask is used in waters containing oil or chemical contamination. Daily cleaning and inspections as well as performing the monthly inspection (A2.2 checklist) will identify the need more accurately than simply placing a number of hours between overhaul. Store spare O-rings, valves and soft goods in a cool, dark, dry place. Avoid prolonged exposure to temperatures above 90 degrees Fahrenheit and/or exposure to ultra violet rays. Do not lubricate exhaust valves. Lubricating valves can cause dirt to stick, allowing leakage.

### **⚠ CAUTION**

**Use only KMDSI original replacement parts. The use of other manufacturers' parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.**



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**510-029**

1. Comm Port (Qty. 1)

## **NOT SHOWN**

**510-260** 6.5" × 0.153"

1. Face Port O-ring

**510-450** 9" × 0.278"

1. Neck Ring O-ring

