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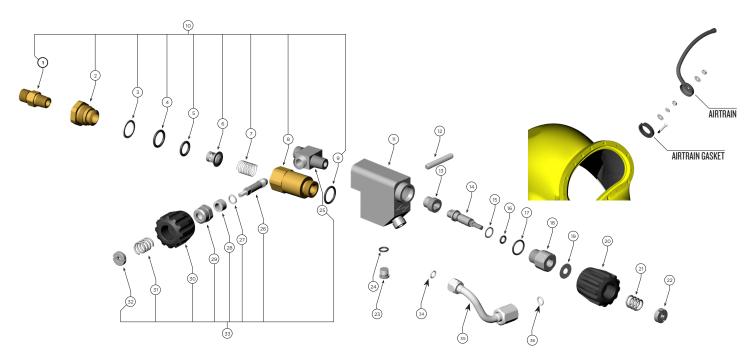
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Part #525-311 Side Block Rebuild Kit

Parts Included:

PART #	DESCRIPTION	QTY	LOC
310-003	O-ring	1	24
510-010	O-ring	1	16
510-012	O-ring	1	36
510-015	O-ring	1	17
510-762	Air train Gasket	1	See Inset
520-024	Packing	1	28
520-030	Washer	1	19
520-031	Washer	1	15

PART #	DESCRIPTION	QTY	LOC
520-033	O-ring, Teflon®	1	34
520-524	Knob, Steady Flow	1	20
520-525	Knob, Emergency Valve	1	30
525-330	One Way Valve Kit	1	3-5, 7, and 9
540-095	Washer	1	27
550-023	Seat Assembly	1	13



Refer to the Brass/Chromed Brass Side Block module for all assembly and disassembly procedures.

MAINTENANCE SCHEDULE

The side block on your helmet or mask should be inspected and/or serviced regularly (inspection in accordance with checklist A2.2, monthly) to ensure reliable operation.

The side block should be periodically disassembled and lubricated with silicone grease. At a minimum we suggest you service the side block at least once a year, in accordance with checklist A2.1.

