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# Part # 525-375 Anode Kit for Stainless Steel Helmets

#### **Parts Needed:**

Part #	Description	Qty
520-038	Tie Wrap	2
530-070	Screw	4
550-586	Whisker Spacer	4
560-300	Zinc Whisker Anode	2
560-304	Zinc Sleeve Anode	1

#### **Instructions:**

- 1. Replace Kidney Plates with P/N 560-300 Zinc Whisker Anodes, Whisker Spacers with P/N 550-586 Whisker Spacer and screws with 530-070 Screws. Tighten to the torque specification of 12–14 inch pounds. *See figure 1*.
- 2. Using P/N 520-038 Tie Wraps secure P/N 560-304 Zinc Sleeve Anode to hinge bolt, as shown. *See figure 2*.





Figure 1

Figure 2

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## NOTICE

Replace anodes when deterioration interferes with proper fitting or when anodes become loose fitting. Do not paint or coat zincs as this will negate the anodes functionality. Ensure good metal to metal contact when installing the kit and for the duration of the anode kits implementation, failure to do so will render the kit ineffective.

