



Kirby Morgan Dive Systems, Inc.®

1430 Jason Way Santa Maria, California 93455

Phone: 805/928-7772 Fax: 805/928-0342

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Part #825-030 Switchover Regulator Kit

Part #	Description	Qty
305-017	Air Inlet Swivel, Hi-Flow	1
330-105	Nut	2
805-050	Regulator Assembly	1
830-035	Shoulder Screw	2

Instructions:

- 1) Remove the Auto Water Purge Valve Assembly (P/N 805-055) by using a screw driver or similar device. *See figure 1.*
- 2) Apply Christo-Lube® MCG III to the threading on the T-Bit, Main Body (P/N 820-070) and on the Regulator Assembly. *See figure 2.*



Figure 1



Figure 2

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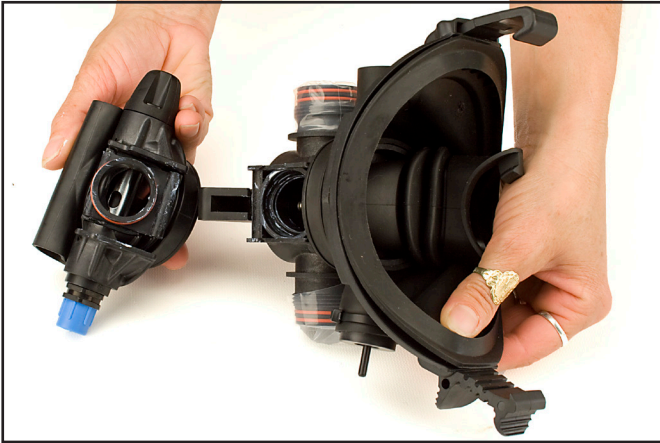


Figure 3



Figure 4

- 3) Interlock the T-Bit (P/N 820-070) and Regulator Assembly NATO (P/N 805-050). *See figures 3 and 4.*



Figure 5



Figure 6

- 4) Push shoulder screws (P/N 830-035) through left brace, T-Bit Main Body, and right brace. *See figure 5.*
- 5) Secure nuts on shoulder screws by using the socket wrench (P/N 525-612) in Regulator Tool Kit (P/N 525-620) or needle nose pliers. *See figure 6.*

⚠ CAUTION

Use only KMDSI original replacement parts. The use of other manufacturers' parts will interfere with the performance characteristics of your life support equipment and may jeopardize your safety. Additionally, any substitutions will void any warranties offered by KMDSI. When ordering spares, always insist on Kirby Morgan Genuine Parts.